



**Process for the fermentative preparation of L-amino acids
using strains of the Enterobacteriaceae family**

This invention relates to a process for the fermentative preparation of L-amino acids, in particular L-threonine, using strains of the Enterobacteriaceae family in which the poxB gene is attenuated.

Prior art

L-Amino acids, in particular L-threonine, are used in human medicine and in the pharmaceuticals industry, in the foodstuffs industry and very particularly in animal nutrition..(sic)

It is known to prepare L-amino acids by fermentation of strains of Enterobacteriaceae, in particular Escherichia coli (E. coli) and Serratia marcescens. Because of their great importance, work is constantly being undertaken to improve the preparation processes. Improvements to the process can relate to fermentation measures, such as e.g. stirring and supply of oxygen, or the composition of the nutrient media, such as e.g. the sugar concentration during the fermentation, or the working up to the product form, by e.g. ion exchange chromatography, or the intrinsic output properties of the microorganism itself.

Methods of mutagenesis, selection and mutant selection are used to improve the output properties of these microorganisms. Strains which are resistant to antimetabolites, such as e.g. the threonine analogue α -amino- β -hydroxyvaleric acid (AHV), or are auxotrophic for metabolites of regulatory importance and produce L-amino acid, such as e.g. L-threonine, are obtained in this manner.

Methods of the recombinant DNA technique have also been employed for some years for improving the strain of strains of the Enterobacteriaceae family which produce L-amino acids, by amplifying individual amino acid

biosynthesis genes and investigating the effect on the production.

Object of the invention

The inventors had the object of providing new measures for improved fermentative preparation of L-amino acids, in particular L-threonine.

Description of the invention

The invention provides a process for the fermentative preparation of L-amino acids, in particular L-threonine, using microorganisms of the Enterobacteriaceae family which, in particular, already produce L-threonine and in which the nucleotide sequence which codes for the enzyme pyruvate oxidase (EC 1.2.2.2) (poxB gene) is attenuated.

The term "attenuation" in this connection describes the reduction or elimination of the intracellular activity of one or more enzymes (proteins) in a microorganism which are coded by the corresponding DNA, for example by using a weak promoter or a gene or allele which codes for a corresponding enzyme with a low activity or inactivates the corresponding enzyme (protein) or gene, and optionally combining these measures.

The process comprises carrying out the following steps:

- a) fermentation of microorganisms of the Enterobacteriaceae family in which at least the poxB gene is attenuated,
- b) concentration of the corresponding L-amino acid in the medium or in the cells of the microorganisms of the Enterobacteriaceae family, and
- c) isolation of the desired L-amino acid.

The microorganisms which the present invention provides can produce L-amino acids from glucose, sucrose, lactose, fructose, maltose, molasses, optionally starch, optionally

cellulose or from glycerol and ethanol. They are representatives of the Enterobacteriaceae family chosen from the genera Escherichia, Erwinia, Providencia and Serratia. The genera Escherichia and Serratia are preferred. Of the genus Escherichia the species Escherichia coli and of the genus Serratia the species Serratia marcescens are to be mentioned in particular.

Suitable strains, which produce L-threonine in particular, of the genus Escherichia, in particular of the species Escherichia coli, are, for example

Escherichia coli TF427
Escherichia coli H4578
Escherichia coli KY10935
Escherichia coli VNIIGenetika MG442
Escherichia coli VNIIGenetika M1
Escherichia coli VNIIGenetika 472T23
Escherichia coli BKIIM B-3996
Escherichia coli kat 13
Escherichia coli KCCM-10132

Suitable L-threonine-producing strains of the genus Serratia, in particular of the species Serratia marcescens, are, for example

Serratia marcescens HNr21
Serratia marcescens TLr156
Serratia marcescens T2000

Strains from the Enterobacteriaceae family which produce L-threonine preferably have, inter alia, one or more genetic or phenotypic features chosen from the group consisting of: resistance to α -amino- β -hydroxyvaleric acid, resistance to thialysine, resistance to ethionine, resistance to α -methylserine, resistance to diaminosuccinic acid, resistance to α -aminobutyric acid, resistance to borrelidin, resistance to rifampicin, resistance to valine analogues, such as, for example, valine hydroxamate,

resistance to purine analogues, such as, for example, 6-dimethylaminopurine, a need for L-methionine, optionally a partial and compensatable need for L-isoleucine, a need for meso-diaminopimelic acid, auxotrophy in respect of

5 threonine-containing dipeptides, resistance to L-threonine, resistance to L-homoserine, resistance to L-lysine, resistance to L-methionine, resistance to L-glutamic acid, resistance to L-aspartate, resistance to L-leucine, resistance to L-phenylalanine, resistance to L-serine,

10 resistance to L-cysteine, resistance to L-valine, sensitivity to fluoropyruvate, defective threonine dehydrogenase, optionally a capacity for sucrose utilization, enhancement of the threonine operon, enhancement of homoserine dehydrogenase I-aspartate kinase

15 I, preferably of the feedback-resistant form, enhancement of homoserine kinase, enhancement of threonine synthase, enhancement of aspartate kinase, optionally of the feedback-resistant form, enhancement of aspartate semialdehyde dehydrogenase, enhancement of phosphoenol

20 pyruvate carboxylase, optionally of the feedback-resistant form, enhancement of phosphoenol pyruvate synthase, enhancement of transhydrogenase, enhancement of the RhtB gene product, enhancement of the RhtC gene product, enhancement of the YfiK gene product, enhancement of a

25 pyruvate carboxylase, and attenuation of acetic acid formation.

It has been found that microorganisms of the Enterobacteriaceae family produce L-amino acids, in particular L-threonine, in an improved manner after

30 attenuation, in particular-elimination, of the poxB gene, which codes for pyruvate oxidase (EC number 1.2.2.2).

It has furthermore been found that microorganisms of the Enterobacteriaceae family form lower concentrations of the undesirable by-product acetic acid after attenuation, in

particular elimination, of the *poxB* gene, which codes for pyruvate oxidase (EC number 1.2.2.2).

The nucleotide sequence of the *poxB* gene of *Escherichia coli* has been published by Grabau and Cronan (Nucleic Acids Research. 14 (13), 5449-5460 (1986)) and can also be found from the genome sequence of *Escherichia coli* published by Blattner et al. (Science 277, 1453 - 1462 (1997), under Accession Number AE000188. The nucleotide sequence of the *poxB* gene of *Escherichia coli* is shown in SEQ ID No. 1 and the amino acid sequence of the associated gene product is shown in SEQ ID No. 2.

The *poxB* genes described in the text references mentioned can be used according to the invention. Alleles of the *poxB* gene which result from the degeneracy of the genetic code or due to "sense mutations" of neutral function can furthermore be used.

To achieve an attenuation, for example, expression of the *poxB* gene or the catalytic properties of the enzyme protein can be reduced or eliminated. The two measures can optionally be combined.

The reduction in gene expression can take place by suitable culturing, by genetic modification (mutation) of the signal structures of gene expression or also by the antisense-RNA technique. Signal structures of gene expression are, for example, repressor genes, activator genes, operators, promoters, attenuators, ribosome binding sites, the start codon and terminators. The expert can find information in this respect, inter alia, for example, in Jensen and Hammer (Biotechnology and Bioengineering 58: 191-195 (1998)), in Carrier and Keasling (Biotechnology Progress 15, 58-64 (1999), Franch and Gerdes (Current Opinion in Microbiology 3, 159-164 (2000)) and in known textbooks of genetics and molecular biology, such as, for example, the textbook of Knippers ("Molekulare Genetik [Molecular Genetics]", 6th edition, Georg Thieme Verlag, Stuttgart, Germany, 1995) or

that of Winnacker ("Gene und Klone [Genes and Clones]", VCH Verlagsgesellschaft, Weinheim, Germany, 1990).

Mutations which lead to a change or reduction in the catalytic properties of enzyme proteins are known from the prior art. Examples which may be mentioned are the works of Qiu and Goodman (Journal of Biological Chemistry 272: 8611-8617 (1997)), Yano et al. (Proceedings of the National Academy of Sciences, USA 95, 5511-5515 (1998)), Wentz and Schachmann (Journal of Biological Chemistry 266, 20833-20839 (1991)). Summarizing descriptions can be found in known textbooks of genetics and molecular biology, such as e.g. that by Hagemann ("Allgemeine Genetik [General Genetics]", Gustav Fischer Verlag, Stuttgart, 1986).

Possible mutations are transitions, transversions, insertions and deletions. Depending on the effect of the amino acid exchange on the enzyme activity, "missense mutations" or "nonsense mutations" are referred to. Insertions or deletions of at least one base pair in a gene lead to "frame shift mutations", which lead to incorrect amino acids being incorporated or translation being interrupted prematurely. Deletions of several codons typically lead to a complete loss of the enzyme activity. Instructions on generation of such mutations are prior art and can be found in known textbooks of genetics and molecular biology, such as e.g. the textbook by Knippers ("Molekulare Genetik [Molecular Genetics]", 6th edition, Georg Thieme Verlag, Stuttgart, Germany, 1995), that by Winnacker ("Gene und Klone [Genes and Clones]", VCH Verlagsgesellschaft, Weinheim, Germany, 1990) or that by Hagemann ("Allgemeine Genetik [General Genetics]", Gustav Fischer Verlag, Stuttgart, 1986).

An example of a plasmid with the aid of which the *poxB* gene of *Escherichia coli* can be attenuated, in particular eliminated, by position-specific mutagenesis is the plasmid pMAK705 Δ *poxB* (figure 1). In addition to residues of polylinker sequences, it contains only a part of the 5' and

a part of the 3' region of the poxB gene. A 340 bp long section of the coding region is missing (deletion). The sequence of this DNA which can be employed for mutagenesis of the poxB gene is shown in SEQ ID No. 3.

- 5 The deletion mutation of the poxB gene can be incorporated into suitable strains by gene or allele replacement.

A conventional method is the method, described by Hamilton et al. (Journal of Bacteriology 174, 4617 - 4622 (1989)), of gene replacement with the aid of a conditionally
10 replicating pSC101 derivative pMAK705. Other methods described in the prior art, such as, for example, those of Martinez-Morales et al. (Journal of Bacteriology 1999, 7143-7148 (1999)) or those of Boyd et al. (Journal of Bacteriology 182, 842-847 (2000)), can likewise be used.

- 15 After replacement has taken place, the strain in question contains the form of the Δ poxB allele shown in SEQ ID No. 4, which is also provided by the invention.

It is also possible to transfer mutations in the poxB gene or mutations which affect expression of the poxB gene into
20 various strains by conjugation or transduction.

It may furthermore be advantageous for the production of L-amino acids, in particular L-threonine, with strains of the Enterobacteriaceae family to enhance one or more enzymes of the known threonine biosynthesis pathway or enzymes of
25 anaplerotic metabolism or enzymes for the production of reduced nicotinamide adenine dinucleotide phosphate, in addition to the attenuation of the poxB gene.

The term "enhancement" in this connection describes the increase in the intracellular activity of one or more
30 enzymes or proteins in a microorganism which are coded by the corresponding DNA, for example by increasing the number of copies of the gene or genes, using a potent promoter or a gene which codes for a corresponding enzyme or protein

with a high activity, and optionally combining these measures.

Thus, for example, one or more genes chosen from the group consisting of

- 5 • the thrABC operon which codes for aspartate kinase, homoserine dehydrogenase, homoserine kinase and threonine synthase (US-A-4,278,765),
- the pyc gene which codes for pyruvate carboxylase (DE-A-19 831 609),
- 10 • the pps gene which codes for phosphoenol pyruvate synthase (Molecular and General Genetics 231:332 (1992)),
- the ppc gene which codes for phosphoenol pyruvate carboxylase (Gene 31:279-283 (1984)),
- 15 • the pntA and pntB genes which code for transhydrogenase (European Journal of Biochemistry 158:647-653 (1986)),
- the rhtB gene which imparts homoserine resistance (EP-A-0 994 190),
- the mqo gene which codes for malate:quinone
20 oxidoreductase (DE 100 348 33.5),
- the rhtC gene which imparts threonine resistance (EP-A-1 013 765), and
- the thrE gene of Corynebacterium glutamicum which codes for threonine export (DE 100 264 94.8)
- 25 can be enhanced, in particular over-expressed, at the same time.

It may furthermore be advantageous for the production of L-amino acids, in particular threonine, in addition to the attenuation of the poxB gene, for one or more genes chosen
30 from the group consisting of

- the tdh gene which codes for threonine dehydrogenase (Ravnikar and Somerville, Journal of Bacteriology 169, 4716-4721 (1987)),
- the mdh gene which codes for malate dehydrogenase (E.C. 1.1.1.37) (Vogel et al., Archives in Microbiology 149, 36-42 (1987)),
- the gene product of the open reading frame (orf) yjfA (Accession Number AAC77180 of the National Center for Biotechnology Information (NCBI, Bethesda, MD, USA),
- 10 • the gene product of the open reading frame (orf) ytfP (Accession Number AAC77179 of the National Center for Biotechnology Information (NCBI, Bethesda, MD, USA) and
- the pckA gene which codes for the enzyme phosphoenolpyruvate carboxykinase (Medina et al. (Journal of 15 Bacteriology 172, 7151-7156 (1990))

to be attenuated, in particular eliminated or reduced in expression.

In addition to attenuation of the poxB gene it may furthermore be advantageous for the production of L-amino acids, in particular L-threonine, to eliminate undesirable side reactions (Nakayama: "Breeding of Amino Acid Producing Microorganisms", in: Overproduction of Microbial Products, Krumphanzl, Sikyta, Vanek (eds.), Academic Press, London, UK, 1982).

25 The microorganisms produced according to the invention can be cultured in the batch process (batch culture), the fed batch (feed process) or the repeated fed batch process (feed process). A summary of known culture methods are [sic] described in the textbook by Chmiel 30 (Bioprozesstechnik 1. Einführung in die Bioverfahrenstechnik [Bioprocess Technology 1. Introduction to Bioprocess Technology (Gustav Fischer Verlag, Stuttgart, 1991)) or in the textbook by Storhas (Bioreaktoren und

periphere Einrichtungen [Bioreactors and Peripheral Equipment] (Vieweg Verlag, Braunschweig/Wiesbaden, 1994)).

The culture medium to be used must meet the requirements of the particular strains in a suitable manner. Descriptions
5 of culture media for various microorganisms are contained in the handbook "Manual of Methods for General Bacteriology" of the American Society for Bacteriology (Washington D.C., USA, 1981).

Sugars and carbohydrates, such as e.g. glucose, sucrose,
10 lactose, fructose, maltose, molasses, starch and optionally cellulose, oils and fats, such as e.g. soya oil, sunflower oil, groundnut oil and coconut fat, fatty acids, such as e.g. palmitic acid, stearic acid and linoleic acid,
15 alcohols, such as e.g. glycerol and ethanol, and organic acids, such as e.g. acetic acid, can be used as the source of carbon. These substances can be used individually or as a mixture.

Organic nitrogen-containing compounds, such as peptones, yeast extract, meat extract, malt extract, corn steep
20 liquor, soya bean flour and urea, or inorganic compounds, such as ammonium sulfate, ammonium chloride, ammonium phosphate, ammonium carbonate and ammonium nitrate, can be used as the source of nitrogen. The sources of nitrogen can be used individually or as a mixture.

25 Phosphoric acid, potassium dihydrogen phosphate or dipotassium hydrogen phosphate or the corresponding sodium-containing salts can be used as the source of phosphorus. The culture medium must furthermore comprise salts of metals, such as e.g. magnesium sulfate or iron sulfate,
30 which are necessary for growth. Finally, essential growth substances, such as amino acids and vitamins, can be employed in addition to the abovementioned substances. Suitable precursors can moreover be added to the culture medium. The starting substances mentioned can be added to
35 the culture in the form of a single batch, or can be fed in during the culture in a suitable manner.

Basic compounds, such as sodium hydroxide, potassium hydroxide, ammonia or aqueous ammonia, or acid compounds, such as phosphoric acid or sulfuric acid, can be employed in a suitable manner to control the pH. Antifoams, such as e.g. fatty acid polyglycol esters, can be employed to control the development of foam. Suitable substances having a selective action, e.g. antibiotics, can be added to the medium to maintain the stability of plasmids. To maintain aerobic conditions, oxygen or oxygen-containing gas mixtures, such as e.g. air, are introduced into the culture. The temperature of the culture is usually 25°C to 45°C, and preferably 30°C to 40°C. Culturing is continued until a maximum of L-amino acids or L-threonine has formed. This target is usually reached within 10 hours to 160 hours.

The analysis of L-amino acids can be carried out by anion exchange chromatography with subsequent ninhydrin derivatization, as described by Spackman et al. (Analytical Chemistry, 30, (1958), 1190), or it can take place by reversed phase HPLC as described by Lindroth et al. (Analytical Chemistry (1979) 51: 1167-1174).

A pure culture of the Escherichia coli K-12 strain DH5 α /pMAK705 was deposited as DSM 13720 on 12th September 2000 at the Deutsche Sammlung für Mikroorganismen und Zellkulturen (DSMZ = German Collection of Microorganisms and Cell Cultures, Braunschweig, Germany) in accordance with the Budapest Treaty.

A pure culture of the Escherichia coli K-12 strain MG442 Δ poxB was deposited as DSM 13762 on 2nd October 2000 at the Deutsche Sammlung für Mikroorganismen und Zellkulturen (DSMZ = German Collection of Microorganisms and Cell Cultures, Braunschweig, Germany) in accordance with the Budapest Treaty.

The process according to the invention is used for the fermentative preparation of L-amino acids, such as e.g.

L-threonine, L-isoleucine, L-valine, L-methionine, L-homoserine and L-lysine, in particular L-threonine.

The present invention is explained in more detail in the following with the aid of embodiment examples.

- 5 The isolation of plasmid DNA from *Escherichia coli* and all techniques of restriction, Klenow and alkaline phosphatase treatment are carried out by the method of Sambrook et al. (Molecular cloning - A laboratory manual (1989) Cold Spring Harbour Laboratory Press). Unless described otherwise, the transformation of *Escherichia coli* is carried out by the method of Chung et al. (Proceedings of the National Academy of Sciences of the United States of America USA (1989) 86: 2172-2175).

15 The incubation temperature for the preparation of strains and transformants is 37°C. Temperatures of 30°C and 44°C are used in the gene replacement method of Hamilton et. al.

Example 1

Construction of the deletion mutation of the *poxB* gene

Parts of the 5' and 3' region of the *poxB* gene are amplified from *Escherichia coli* K12 using the polymerase chain reaction (PCR) and synthetic oligonucleotides. Starting from the nucleotide sequence of the *poxB* gene in *E. coli* K12 MG1655 (SEQ ID No. 1), the following PCR primers are synthesized (MWG Biotech, Ebersberg, Germany):

25 *poxB*'5'-1: 5' - CTGAACGGTCTTAGTGACAG - 3'

poxB'5'-2: 5' - AGGCCTGGAATAACGCAGCAGTTG - 3'

poxB'3'-1: 5' - CTGCGTGCATTGCTTCCATTG - 3'

poxB'3'-2: 5' - GCCAGTTCGATCACTTCATCAC - 3'

30 The chromosomal *E. coli* K12 MG1655 DNA employed for the PCR is isolated according to the manufacturers instructions with "Qiagen Genomic-tips 100/G" (QIAGEN, Hilden, Germany).

A DNA fragment approx. 500 base pairs (bp) in size from the 5' region of the poxB gene (called poxB1) and a DNA fragment approx. 750 bp in size from the 3' region of the poxB gene (called poxB2) can be amplified with the specific primers under standard PCR conditions (Innis et al. (1990) PCR Protocols. A Guide to Methods and Applications, Academic Press) with Taq-DNA polymerase (Gibco-BRL, Eggenstein, Germany). The PCR products are each ligated with the vector pCR2.1TOPO (TOPO TA Cloning Kit, Invitrogen, Groningen, The Netherlands) in accordance with the manufacturers instructions and transformed into the E. coli strain TOP10F'.

Selection of plasmid-carrying cells takes place on LB agar, to which 50 µg/ml ampicillin are added. After isolation of the plasmid DNA, the vector pCR2.1TOPOpoxB1 is cleaved with the restriction enzymes Ecl136II and XbaI and, after separation in 0.8% agarose gel, the poxB1 fragment is isolated with the aid of the QIAquick Gel Extraction Kit (QIAGEN, Hilden, Germany). After isolation of the plasmid DNA the vector pCR2.1TOPOpoxB2 is cleaved with the enzymes EcoRV and XbaI and ligated with the poxB1 fragment isolated. The E. coli strain DH5α is transformed with the ligation batch and plasmid-carrying cells are selected on LB agar, to which 50 µg/ml ampicillin is added. After isolation of the plasmid DNA those plasmids in which the mutagenic DNA sequence shown in SEQ ID No. 3 is cloned are detected by control cleavage with the enzymes HindIII and XbaI. One of the plasmids is called pCR2.1TOPOΔpoxB.

Example 2

30 Construction of the replacement vector pMAK705ΔpoxB

The poxB allele described in example 1 is isolated from the vector pCR2.1TOPOΔpoxB after restriction with the enzymes HindIII and XbaI and separation in 0.8% agarose gel, and ligated with the plasmid pMAK705 (Hamilton et al. (1989) Journal of Bacteriology 174, 4617 - 4622), which has been digested with the enzymes HindIII and XbaI. The ligation

batch is transformed in DH5 α and plasmid-carrying cells are selected on LB agar, to which 20 μ g/ml chloramphenicol is added. Successful cloning is demonstrated after isolation of the plasmid DNA and cleavage with the enzymes HindIII and XbaI. The replacement vector formed, pMAK705 Δ poxB (= pMAK705deltapoxB), is shown in figure 1.

Example 3

Position-specific mutagenesis of the poxB gene in the E. coli strain MG442

- 10 The L-threonine-producing E. coli strain MG442 is described in the patent specification US-A- 4,278,765 and deposited as CMIM B-1628 at the Russian National Collection for Industrial Microorganisms (VKPM, Moscow, Russia).

For replacement of the chromosomal poxB gene with the
15 plasmid-coded deletion construct, MG442 is transformed with the plasmid pMAK705 Δ poxB. The gene replacement is carried out by the selection method described by Hamilton et al. (1989) Journal of Bacteriology 174, 4617 - 4622) and is verified by standard PCR methods (Innis et al. (1990) PCR
20 Protocols. A Guide to Methods and Applications, Academic Press) with the following oligonucleotide primers:

poxB'5'-1: 5' - CTGAACGGTCTTAGTGACAG - 3'

poxB'3'-2: 5' - GCCAGTTCGATCACTTCATCAC -3'

The strain obtained is called MG442 Δ poxB.

25 Example 4

Preparation of L-threonine with the strain MG442 Δ poxB

- MG442 Δ poxB is multiplied on minimal medium with the following composition: 3.5 g/l Na₂HPO₄*2H₂O, 1.5 g/l KH₂PO₄, 1 g/l NH₄Cl, 0.1 g/l MgSO₄*7H₂O, 2 g/l glucose, 20 g/l agar.
30 The formation of L-threonine is checked in batch cultures of 10 ml contained in 100 ml conical flasks. For this, 10 ml of preculture medium of the following composition:

2 g/l yeast extract, 10 g/l $(\text{NH}_4)_2\text{SO}_4$, 1 g/l KH_2PO_4 , 0.5 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 15 g/l CaCO_3 , 20 g/l glucose are inoculated and the batch is incubated for 16 hours at 37°C and 180 rpm on an ESR incubator from Kühner AG (Birsfelden, Switzerland).

5 250 μl of this preculture are transinoculated into 10 ml of production medium (25 g/l $(\text{NH}_4)_2\text{SO}_4$, 2 g/l KH_2PO_4 , 1 g/l $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 0.03 g/l $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, 0.018 g/l $\text{MnSO}_4 \cdot 1\text{H}_2\text{O}$, 30 g/l CaCO_3 , 20 g/l glucose) and the batch is incubated for 48 hours at 37°C. After the incubation the optical density

10 (OD) of the culture suspension is determined with an LP2W photometer from Dr. Lange (Berlin, Germany) at a measurement wavelength of 660 nm.

The concentration of L-threonine formed is then determined in the sterile-filtered culture supernatant with an amino

15 acid analyzer from Eppendorf-BioTronik (Hamburg, Germany) by ion exchange chromatography and post-column reaction with ninhydrin detection.

The result of the experiment is shown in table 1.

Table 1

Strain	OD (660 nm)	L-Threonine g/l
MG442	6.0	1.5
MG442 Δ poxB	4.9	2.6

The following figure is attached:

- Figure 1: pMAK705 Δ poxB (= pMAK705deltapoxB)

5 The length data are to be understood as approx. data. The abbreviations and designations used have the following meaning:

- cat: chloramphenicol resistance gene
- rep-ts: temperature-sensitive replication region of
10 the plasmid pSC101
- poxB1: part of the 5' region of the poxB gene
- poxB2: part of the 3' region of the poxB gene

The abbreviations for the restriction enzymes have the following meaning

- 15 • BamHI: restriction endonuclease from *Bacillus amyloliquefaciens*
- BglII: restriction endonuclease from *Bacillus globigii*
- ClaI: restriction endonuclease from *Caryphanon latum*
- Ecl136II restriction endonuclease from *Enterobacter*
20 *cloacae* RFL136 (= Ecl136)
- EcoRI: restriction endonuclease from *Escherichia coli*
- EcoRV: restriction endonuclease from *Escherichia coli*

- HindIII: restriction endonuclease from *Haemophilus influenzae*
- KpnI: restriction endonuclease from *Klebsiella pneumoniae*
- 5 • PstI: restriction endonuclease from *Providencia stuartii*
- PvuI: restriction endonuclease from *Proteus vulgaris*
- SmaI: restriction endonuclease from *Serratia marcescens*
- 10 • XbaI: restriction endonuclease from *Xanthomonas badrii*
- XhoI: restriction endonuclease from *Xanthomonas holcicola*

SEQUENCE PROTOCOL

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5 <120> Process for the fermentative preparation of
L-amino acids using strains of the
Enterobacteriaceae family.

10 <130> 000613 BT

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1 5 10 15

35 ggg gtg aaa cgc atc tgg gga gtc aca ggc gac tct ctg aac ggt ctt 96
Gly Val Lys Arg Ile Trp Gly Val Thr Gly Asp Ser Leu Asn Gly Leu
20 25 30

40 agt gac agt ctt aat cgc atg ggc acc atc gag tgg atg tcc acc cgc 144
Ser Asp Ser Leu Asn Arg Met Gly Thr Ile Glu Trp Met Ser Thr Arg
35 40 45

45 cac gaa gaa gtg gcg gcc ttt gcc gct ggc gct gaa gca caa ctt agc 192
His Glu Glu Val Ala Ala Phe Ala Ala Gly Ala Glu Ala Gln Leu Ser
50 55 60

45 gga gaa ctg gcg gtc tgc gcc gga tgc tgc ggc ccc ggc aac ctg cac 240
Gly Glu Leu Ala Val Cys Ala Gly Ser Cys Gly Pro Gly Asn Leu His
65 70 75 80

50 tta atc aac ggc ctg ttc gat tgc cac cgc aat cac gtt ccg gta ctg 288
Leu Ile Asn Gly Leu Phe Asp Cys His Arg Asn His Val Pro Val Leu
85 90 95

55 gcg att gcc gct cat att ccc tcc agc gaa att ggc agc ggc tat ttc 336
Ala Ile Ala Ala His Ile Pro Ser Ser Glu Ile Gly Ser Gly Tyr Phe
100 105 110

60 cag gaa acc cac cca caa gag cta ttc cgc gaa tgt agt cac tat tgc 384
Gln Glu Thr His Pro Gln Glu Leu Phe Arg Glu Cys Ser His Tyr Cys
115 120 125

60 gag ctg gtt tcc agc ccg gag cag atc cca caa gta ctg gcg att gcc 432
Glu Leu Val Ser Ser Pro Glu Gln Ile Pro Gln Val Leu Ala Ile Ala
130 135 140

65 atg cgc aaa gcg gtg ctt aac cgt ggc gtt tcg gtt gtc gtg tta cca 480
Met Arg Lys Ala Val Leu Asn Arg Gly Val Ser Val Val Val Leu Pro

	145		150		155		160	
5	ggc gac gtg gcg tta aaa cct gcg cca gaa ggg gca acc atg cac tgg Gly Asp Val Ala Leu Lys Pro Ala Pro Glu Gly Ala Thr Met His Trp	165	170	175	528			
10	tat cat gcg cca caa cca gtc gtg acg ccg gaa gaa gaa gag tta cgc Tyr His Ala Pro Gln Pro Val Val Thr Pro Glu Glu Glu Glu Leu Arg	180	185	190	576			
15	aaa ctg gcg caa ctg ctg cgt tat tcc agc aat atc gcc ctg atg tgt Lys Leu Ala Gln Leu Leu Arg Tyr Ser Ser Asn Ile Ala Leu Met Cys	195	200	205	624			
20	ggc agc ggc tgc gcg ggg gcg cat aaa gag tta gtt gag ttt gcc ggg Gly Ser Gly Cys Ala Gly Ala His Lys Glu Leu Val Glu Phe Ala Gly	210	215	220	672			
25	aaa att aaa gcg cct att gtt cat gcc ctg cgc ggt aaa gaa cat gtc Lys Ile Lys Ala Pro Ile Val His Ala Leu Arg Gly Lys Glu His Val	225	230	235	720			
30	gaa tac gat aat ccg tat gat gtt gga atg acc ggg tta atc gcc ttc Glu Tyr Asp Asn Pro Tyr Asp Val Gly Met Thr Gly Leu Ile Gly Phe	245	250	255	768			
35	tcg tca ggt ttc cat acc atg atg aac gcc gac acg tta gtg cta ctc Ser Ser Gly Phe His Thr Met Met Asn Ala Asp Thr Leu Val Leu Leu	260	265	270	816			
40	ggc acg caa ttt ccc tac cgc gcc ttc tac ccg acc gat gcc aaa atc Gly Thr Gln Phe Pro Tyr Arg Ala Phe Tyr Pro Thr Asp Ala Lys Ile	275	280	285	864			
45	att cag att gat atc aac cca gcc agc atc ggc gct cac agc aag gtg Ile Gln Ile Asp Ile Asn Pro Ala Ser Ile Gly Ala His Ser Lys Val	290	295	300	912			
50	gat atg gca ctg gtc ggc gat atc aag tcg act ctg cgt gca ttg ctt Asp Met Ala Leu Val Gly Asp Ile Lys Ser Thr Leu Arg Ala Leu Leu	305	310	315	960			
55	cca ttg gtg gaa gaa aaa gcc gat cgc aag ttt ctg gat aaa gcg ctg Pro Leu Val Glu Glu Lys Ala Asp Arg Lys Phe Leu Asp Lys Ala Leu	325	330	335	1008			
60	gaa gat tac cgc gac gcc cgc aaa ggg ctg gac gat tta gct aaa ccg Glu Asp Tyr Arg Asp Ala Arg Lys Gly Leu Asp Asp Leu Ala Lys Pro	340	345	350	1056			
65	agc gag aaa gcc att cac ccg caa tat ctg gcg cag caa att agt cat Ser Glu Lys Ala Ile His Pro Gln Tyr Leu Ala Gln Gln Ile Ser His	355	360	365	1104			
70	ttt gcc gcc gat gac gct att ttc acc tgt gac gtt ggt acg cca acg Phe Ala Ala Asp Asp Ala Ile Phe Thr Cys Asp Val Gly Thr Pro Thr	370	375	380	1152			
75	gtg tgg gcg gca cgt tat cta aaa atg aac ggc aag cgt cgc ctg tta Val Trp Ala Ala Arg Tyr Leu Lys Met Asn Gly Lys Arg Arg Leu Leu	385	390	395	1200			
80	ggt tcg ttt aac cac ggt tcg atg gct aac gcc atg ccg cag gcg ctg Gly Ser Phe Asn His Gly Ser Met Ala Asn Ala Met Pro Gln Ala Leu	405	410	415	1248			

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5    gat ggc ggt ttt agc atg ttg atg ggc gat ttc ctc tca gta gtg cag 1344
      Asp Gly Gly Phe Ser Met Leu Met Gly Asp Phe Leu Ser Val Val Gln
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10   atg aaa ctg cca gtg aaa att gtc gtc ttt aac aac agc gtg ctg ggc 1392
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      Arg Ala Phe Ser Ile Asp Gly Pro Val Leu Val Asp Val Val Val Ala
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30   aaa gaa gag tta gcc att cca ccg cag atc aaa ctc gaa cag gcc aaa 1632
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55   Ser Asp Ser Leu Asn Arg Met Gly Thr Ile Glu Trp Met Ser Thr Arg
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      His Glu Glu Val Ala Ala Phe Ala Ala Gly Ala Glu Ala Gln Leu Ser
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5	Leu	Ile	Asn	Gly	Leu	Phe	Asp	Cys	His	Arg	Asn	His	Val	Pro	Val	Leu	
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	Val	Trp	Ala	Ala	Arg	Tyr	Leu	Lys	Met	Asn	Gly	Lys	Arg	Arg	Leu	Leu	
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25